LCA Life Cycle Assesment

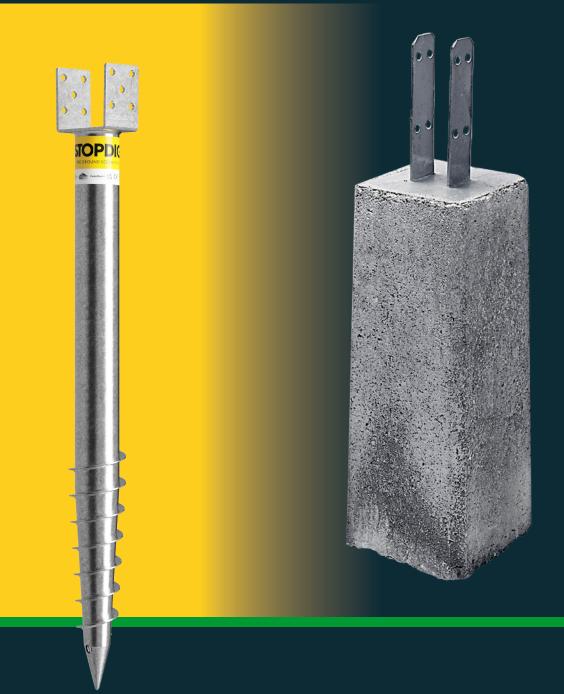
ground screw VS concrete plinth





LCA - Life-Cycle Assesment

It's a way of assessing environmental impacts of products and services - all the way from the raw mineral extraction, manufacturing, storage to distribution usage and finally recycling or destruction.

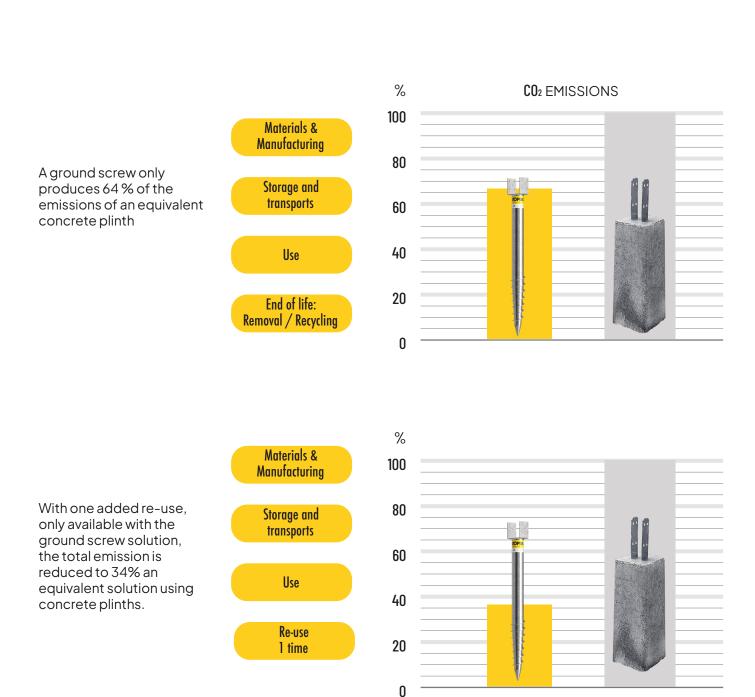


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LCA conducted and verified by:



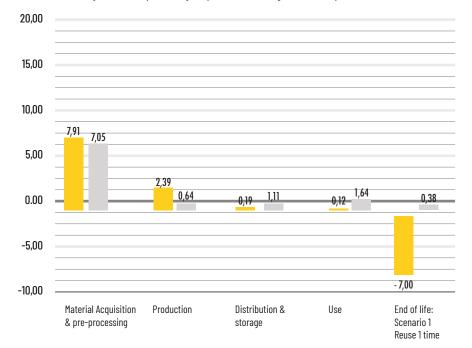
Thinking Here Is a New Growing Earth Sustainability Concultancy



A more detailed view of CO2 emission in the GHG calculation

A mission among all of us is to handle the resources of our planet in respectful way and by re-use and recycle material we are comply to this. We need to compare, not only actual production and distrubution of material, but also the possibility to re-use and recycle material once brought up from the ground. We need to do all this with a little emission of CO2 as possible.

Producing and distribute a groundscrew can be re-used time after time and in the end re-cycled like any other steel while the concrete plinth is not reused or recycled but you need to produce a new concrete plinth with more CO2 emission.



Summary of results per life cycle phase according to the GHG protocol

In the table you follow details of the different steps from "cradle to grave" from left to right and by time of "use" the amount of CO2 is roughly the same but when re-use of the groundscrew the difference appears.

Summary of results per life cycle phase according to the GHG protocol with recycle in the end

20,00 15,00 10,00 7.91 7,05 5,00 2.39 1,64 0,64 1,11 0.38 0.00 0.19 0 12 -5.00- 3,65 -10,00 **Material Acquisition** Production **Distribution &** Use End of life: & pre-processing storage Scenario 1 Reuse 1 time

In the table you follow details of the different steps from "cradle to grave" from left to right and by time of "use" the amount of CO2 is roughly the same but when recycle the groundscrew the difference appears.

An even more detailed look for different versions of producing, reuse and recycle

| Summary of results per life cycle phase according to the GHG protocol with reuse 1 time in the end-of-life | | | | |
|--|------------------------|--------------|-----------------------------|--|
| Phase | Steel Screw Sluta Gräv | Beton plinth | Less kg CO2e of steel screw | |
| Material acquisition & pre-processing | 7,91 | 7,05 | 0,86 | |
| Production | 2,39 | 0,64 | 1,74 | |
| Distribution & storage | 0,19 | 1,11 | -0,92 | |
| Use | 0,12 | 1,64 | -1,52 | |
| End-of-life, scenario 1: Reuse 1 time | -7,00 | 0,38 | -7,38 | |
| TOTAL | 3,6 | 10,8 | -7,2 | |

Production, distribution and re-using the groundscrew - 7,2 kg lower emission using groundscrew

Production, distribution and recycle (instead of re-use) the groundscrew - 3,8 kg lower emission using groundscrew

| Summary of results per life cycle phase according to the GHG protocol with recycling in the end | | | | |
|---|------------------------|--------------|-----------------------------|--|
| Phase | Steel Screw Sluta Gräv | Beton plinth | Less kg CO2e of steel screw | |
| Material acquisition & pre-processing | 7,91 | 7,05 | 0,86 | |
| Production | 2,39 | 0,64 | 1,74 | |
| Distribution & storage | 0,19 | 1,11 | -0,92 | |
| Use | 0,12 | 1,64 | -1,52 | |
| End-of-life, scenario 1: Recycling | -3,65 | 0,38 | -4,02 | |
| TOTAL | 7,0 | 10,8 | -3,8 | |



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